

**Job ID:** RK022813B  
**Job Title:** 1<sup>st</sup> Class Manual Machinist  
**Degree Requirements:** None  
**Years of Experience:** 3+  
**Type of Position:** Direct Hire  
**Location:** Southeast Texas  
**Salary Range:** \$54,000 and Up Depending on Experience and Expertise  
**Travel Required:** <20%

Our Southeast, TX area client has an IMMEDIATE NEED for **ten (10)** 1<sup>st</sup> Class Manual Machinists who have 3+ years experience using large and small lathes and milling machinery. Relocation assistance is budgeted for this position.

These positions are open on the day ( starts at 5:00 am ) and night ( starts at 5:00 pm ) shifts. The work week is 6 days per week with hours depending on work load. Normal shifts are 10 – 12 hours.

The **MUST HAVE REQUIREMENTS** of this position are:

- \* Job Shop experience
- \* Bridgeport Mill, Lathes, VBM, HBM, CNC ( multiple axis )
- \* Basic knowledge of shop math, trigonometry, geometry, algebra
- \* Own basic machinist tools
- \* Have ability to hold tight tolerances ( + - .0005 ) & finishes 32 RMS or better
- \* Read & Understand blueprints
- \* Convert Metric to English
- \* Climb ladders & work up to 25' above the floor
- \* Do setups and document run outs & finished dimensions

If you meet these requirements and wish to be considered for this position, send your résumé to us in a Word document at [Resumes@PinnaclePlacementGroup.com](mailto:Resumes@PinnaclePlacementGroup.com) mentioning the **Job ID** and the **Job Title** in the subject line of your email.

**In your email or cover letter, please provide us a short narrative detailing your experience and expertise as it applies to this position. Also, please provide us with your MINIMUM salary requirements.**

**KEY WORDS:** Machinist, Bridgeport Mill, Lathes, VBM, HBM, CNC, Tolerances, 32 RMS Finish, Blueprints, Metric to English, Shop Math